Audit Report (AUD 9/3)



Establishment Details			
Establishment Name Sandy Crombie, Rita Crombie, Jonathon Crombie (t/a The Real Sausage Company)			
Approval Number 1746			
Approved Activities / Audited Operations			
Date of the Approval Document(s) provided to Auditor		15/07/2009	

Activity	Definition	Audited	Comments
Cutting Plant	Domestic ungulates	Yes	
Cutting Plant	Large wild game	Yes	
Other Meat Activities	Minced meat establishment	Yes	
Other Meat Activities	Meat preparations establishment	Yes	
Cold Store		Yes	

Audit On Site Visit 29/09/2017

Audit Outcome based on numbers of non compliances in the NCR	GOOG	Month of Next Full Audit	Sep-18

		Minimum Full Audit Frequency		
Audit Outcome	Tolerance for audit outcome	Standalone Cutting Plants	Slaughterhouses / Game Handling Est. / Co-located Cutting Plants	Follow Up Partial Audits of critical and major NCs
Good	No majors or critical on day of audit or during audit period	12 months	18/12 months	N/A
Generally Satisfactory	No more than 2 majors during audit or during audit period rectified promptly No critical during audit period	12 months		Within 3 months*
Improvement Necessary	3-6 majors during audit or during audit period No critical during audit period	3 months Within		Within 1 month
Urgent Improvement Necessary	1 critical or >6 majors during audit or during audit period	2 months Wi		Within 1 month

^{*} For SH/GHE and co-located CPs the closure of the NCs can be done by the auditor based on the information supplied by the resident OV

3. Hygienic F	3. Hygienic Production			
Slaughterho	Slaughterhouse / Game Handling Establishment Hygiene			
	during processing			
	t / Minced Meat / Meat Preparations / Meat Products Hygiene /	MSM		
Processing co Sections I, II,	ompliance with (EC) 853/2004 Annex III. , III, IV, V, VI	Assessment		
3.10 (3.1 - 3.9 are non applicable)	Legal temperature controls are maintained throughout the process from intake to dispatch for all products and rooms	Compliant		
3.11	Controls ensure that risk of cross contamination is minimised, prevented or reduced to acceptable levels during operation and appropriate action taken should contamination occur	Compliant		
3.12	Only permitted raw materials, including water and other ingredients, are used for minced meat, meat preparations, MSM and meat products	Compliant		
3.13	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	Compliant		
3.14	Wrapping and Packaging materials not to be a source of contamination, stored and handled in such a way that product contamination is avoided	Compliant		
3.15	Re-usable wrapping and packaging materials for foodstuffs are easy to clean and disinfect and are clean at point of use	Compliant		
3.16	Separation of exposed from packaged product	Compliant		
3.17	Identification marking complies with the legislation	Compliant		
3.18	Labelling of products that require cooking before eating complies with the legislation	Minor		

3.19	FBO traceability system allows identification of any person from whom they have been supplied with food products, and businesses to which their products have been supplied	Compliant
RTE Produc	ds .	Assessment
3.20	Controls provide assurance that critical limits are achieved: pasteurisation and cooling rates for RTE products	N/A
3.21	Adequate separation of RTE and non RTE products	N/A
	cts of Animal Origin	
	neries Products	
Processing of	compliance with (EC) 853/2004, Annex III, Section VIII	Assessment
3.22	Legal temperature controls are maintained throughout the process from intake to dispatch for all fishery products	N/A
3.23	Controls ensure that heading, gutting and filleting are carried out hygienically.	N/A
3.24	FBO has controls in place to ensure that fishery products susceptible to parasite infestation are subject to the required temperature treatment	N/A
3.25	Cooking and handling of crustaceans (e.g. crabs) carried out hygienically and temperature requirements adhered to.	N/A
3.26	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	N/A
3.27	Wrapping and Packaging materials not to be a source of contamination, stored and handled in such a way that product contamination is avoided	N/A
3.28	FBO has controls in place to ensure that the health standards criteria for fishery products are met (e.g. organoleptic, histamine, TVN, parasite and toxins harmful to human health)	N/A

3.29	Identification marking complies with the requirements of the regulations	N/A
Milk and Da	iry Products	
Processing	compliance with (EC) 853/2004, Annex III, Section IX	Assessment
3.30	Raw milk originates from healthy animals, does not contain residues and complies with the requirements of the Regulations	N/A
3.31	Legal temperature controls for the milk are maintained	N/A
3.32	Heat treated milk used for the production of dairy products, complies with the requirements of the Regulations	N/A
3.33	Raw cow's milk used for the manufacturing of dairy products complies with the criteria set in the HACCP plan	N/A
3.34	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	N/A
3.35	Identification marking complies with the requirements of the regulations	N/A
Eggs and E	gg Products	
rocessing	compliance with (EC) 853/2004, Annex III, Section X	Assessment
3.36	Raw eggs for retail or catering establishments are stored and labelled as required by the Regulations	N/A
3.37	Eggs and raw materials for the manufacture of egg products comply with the requirements of the Regulations	N/A
3.38	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	N/A
3.39	Identification marking complies with the requirements of the regulations	N/A
	regulations Comments	N/A

4 Environmental Hygiene / Good Hygiene practices		
Structure:		Assessment
4.1	Design and layout permit good food hygiene practice and protect against contamination between and during operations	Compliant
4.2	Room size and number sufficient for different processes, species and throughput	Compliant
Water suppl	y: potability water supply is assured	Assessment
4.3	FBO has operating procedures in place to ensure there is an adequate supply of potable water.	Compliant
4.4	The implementation of the operating procedures is effective and supported by records.	Minor
Maintenance	e: arrangements protect food from contamination	Assessment
4.5	FBO has operating procedures in place to ensure their premises, fittings and equipment are maintained in good repair and condition.	Compliant
4.6	The implementation of the operating procedures is effective and supported by records.	Minor
Cleaning: ar	rangements protect food from contamination	Assessment
4.7	FBO has operating procedures in place to ensure their premises, fittings and equipment are kept clean and when necessary disinfected	Compliant

Pest Contro	I: arrangements protect food from contamination	Assessment
4.9	FBO has operating procedures in place to control pests	Compliant
4.10	The implementation of the operating procedures is effective and supported by records.	Compliant
Staff training	d/instruction and supervision	Assessment
4.11	FBO has operating procedures in place to supervise, instruct and/or train staff in food hygiene and work procedures commensurate to their work activity	Compliant
4.12	FBO has operating procedures in place to train staff responsible for the development and maintenance of HACCP - based procedures	Compliant
4.13	The implementation of the operating procedures is effective and supported by records.	Compliant
Health arra	ngements	Assessment
4.14	FBO has operating procedures in place to ensure that no person suffering from or being a carrier of a disease likely to be transmitted through food is permitted to handle or enter a food-handling area	Compliant
4.15	The implementation of the operating procedures is effective and supported by records.	Compliant
Additional Comments		

Food Safety Systems Based on HACCP Principles (including exception reporting			
wnen usii	ng the meat diary in small establishments)		
5.1	Documented HACCP based procedures cover all foods supplied for human consumption. Specific slaughterhouse HACCP based procedure requirements are also included	Compliant	
	1 - identify any hazards that must be prevented, d or reduced to acceptable levels	Assessment	
5.2	HACCP team and description of product(s) provided	Compliant	
5.3	Flow diagrams (description of manufacturing process) available	Compliant	
5.4	All hazards that are essential to be controlled by HACCP based procedures have been identified (Physical, Microbiological & Chemical)	Compliant	
Principle or steps a hazard or	Assessment		
5.5	Correct identification of CCPs or control points at the step or steps at which control is essential for food safety	Compliant	
Principle which sep preventio	Assessment		
5.6	Critical limits set up to reflect legal requirements, and/or to separate acceptability from unacceptability	Compliant	
Principle 4 - establish and implement effective monitoring procedures at CCP/CPs		Assessment	
5.7	Monitoring procedures at CCPs or control points (who, where, when, how often) correctly established	Compliant	
5.8	Monitoring procedures are effective and supported by records	Compliant	
	-		

	5 - Establish corrective actions when monitoring that a CCP is not under control	Assessment	
5.9	Corrective action procedures established, for when monitoring indicates that a CCP or control point is not under control	Compliant	
5.10	Corrective actions are effective and supported by records	Compliant	
	6 - Establish procedures that are carried out regularly to principles 1 - 5 are working effectively	Assessment	
5.11	Validation and verification procedures have been established to regularly demonstrate that the above measures are working effectively	Compliant	
5.12	If part of FBOs procedures, arrangements for microbiological sampling and analysis of results are established and implemented	Compliant	
5.13	Verification procedures, including microbiological sampling, are effective and supported records	Compliant	
the nature	7 - Establish documents and records commensurate with and size of the food business to demonstrate the application of principles 1 - 6	Assessment	
5.14	Staff procedures for day to day control of food safety hazards are recorded and kept up to date (SOPs / RMOPs etc)	Compliant	
5.15	Records are established for keeping note of day to day checks and activities for the HACCP based controls	Compliant	
5.16	Management records are established for keeping note of supervisory checks and corrective actions e.g. diary, check sheets etc)	Compliant	
Review		Assessment	
5.17	HACCP plans are reviewed and if necessary amended in response to changes to Suppliers / products / operations / equipment / law etc or following complaints	Compliant	
Additiona	Additional Comments		

6. Handling of Animal By-Products / waste to protect human and animal health				
		Assessment		
6.1	Animal By-Products are removed from food production areas as quickly as possible, avoiding cross contamination	Compliant		
6.2	Animal By-Product containers are leak proof, closable, kept in sound condition, cleaned and disinfected as often as necessary. Waste stores are pest proof.	Compliant		
6.3	Animal By-Products, including SRM, are correctly identified, segregated and categorised	Compliant		
6.4	Animal By-Products, including SRM, are correctly stained where necessary	Compliant		
6.5	Animal By-Products, including SRM, are dispatched to approved premises with correctly completed commercial documentation	Compliant		
Additional	Additional Comments			

7. TSE / SRM Controls			
		Assessment	
7.1	FBO ensures meat entering the food chain is free from SRM	Compliant	
7.2	Animals requiring BSE testing intended for the food chain are tested for BSE/TSE, and processed as per RMOP	N/A	
7.3	Meat for all animals tested for BSE/TSE does not enter the food chain unless tested negative	N/A	
7.4	Imported carcases meet requirements for the removal of SRM	N/A	
7.5	Vertebral column from over 30 month cattle is removed and stained	N/A	
Additional Comments			