

Establishment Details

Establishment Name John Gilmour & Co. Ltd

Approval Number 1750

Approved Activities / Audited Operations

Į	Approved	Audited
Red Meat Cutting Plant	Yes	Yes
Poultry Meat Cutting Plant	Yes	Yes
Minced Meat Establishment	Yes	Yes
MSM Establishment	No	No
Processing Plant	No	No
Cold store	No	No
Wholesale Market	No	No

	Approved	Audited
Wild Game Cutting Plant	No	No
Meat Preps Establishment	Yes	Yes
RTE Products	No	No
Re-Wrapping Establishment	No	No
Fishery Products	No	No
Other Products	No	No
VC Removal	No	No

	Date
Audit On Site Visit	15/04/16

Audit Outcome based on numbers of non compliances in the NCR	Canno	Month of Next Full Audit	Apr-17

		Minimum Fu	II Audit Frequency	
Audit Outcome	Tolerance for audit outcome	Standalone Cutting Plants	Slaughterhouses / Game Handling Est. / Co-located Cutting Plants	Follow Up Partial Audits of critical and major NCs
Good	No majors or critical on day of audit or during audit period	12 months	18/12 months	N/A
Generally Satisfactory	No more than 2 majors during audit or during audit period rectified promptly No critical during audit period	12 months		Within 3 months*
Improvement Necessary	3-6 majors during audit or during audit period No critical during audit period	3 months		Within 1 month
Urgent Improvement Necessary	1 critical or >6 majors during audit period	2	months	Within 1 month

^{*} For SH/GHE and co-located CPs the closure of the NCs can be done by the auditor based on the information supplied by the resident OV

3. Hygienic Production

FBO controls during processing

FBO controls during processing			
	Cutting Plant / Minced Meat / Meat Preparations / Meat Products Hygiene / MSM		
Processing of Sections I, II	ompliance with (EC) 853/2004 Annex III.	Assessment	
3.10 (3.1 - 3.9 are non-applicable)	Legal temperature controls are maintained throughout the process from intake to dispatch for all products and rooms	Minor	
3.11	Controls ensure that risk of cross contamination is minimised, prevented or reduced to acceptable levels during operation and appropriate action taken should contamination occur	Minor	
3.12	Only permitted raw materials, including water and other ingredients, are used for minced meat, meat preparations, MSM and meat products	Compliant	
3.13	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	Compliant	
3.14	Wrapping and Packaging materials not to be a source of contamination, stored and handled in such a way that product contamination is avoided	Minor	
3.15	Re-usable wrapping and packaging materials for foodstuffs are easy to clean and disinfect and are clean at point of use	Compliant	
3.16	Separation of exposed from packaged product	Minor	

3.17	Identification marking complies with the legislation	Compliant
3.18	Labelling of products that require cooking before eating complies with the legislation	Compliant
3.19	FBO traceability system allows identification of any person from whom they have been supplied with food products, and businesses to which their products have been supplied	Compliant
RTE Products	S	Assessment
3.20	Controls provide assurance that critical limits are achieved: pasteurisation and cooling rates for RTE products	N/A
3.21	Adequate separation of RTE and non RTE products	N/A

Other Products of Animal Origin Fish and Fisheries Products

Processing compliance with (EC) 853/2004, Annex III, Section VIII		Assessment
3.22	Legal temperature controls are maintained throughout the process from intake to dispatch for all fishery products	N/A
3.23	Controls ensure that heading, gutting and filleting are carried out hygienically.	N/A
3.24	FBO has controls in place to ensure that fishery products susceptible to parasite infestation are subject to the required temperature treatment	N/A

3.25	Cooking and handling of crustaceans (e.g. crabs) carried out hygienically and temperature requirements adhered to.	N/A
3.26	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	N/A
3.27	Wrapping and Packaging materials not to be a source of contamination, stored and handled in such a way that product contamination is avoided	N/A
3.28	FBO has controls in place to ensure that the health standards criteria for fishery products are met (e.g. organoleptic, histamine, TVN, parasite and toxins harmful to human health)	N/A
3.29	Identification marking complies with the requirements of the regulations	N/A
Milk and Dair		Assessment
	y Products compliance with (EC) 853/2004, Annex III, Section IX Raw milk originates from healthy animals, does not contain residues and complies with the requirements of the Regulations	Assessment N/A
Processing co	Raw milk originates from healthy animals, does not contain residues and complies with the requirements of the	
3.30	Raw milk originates from healthy animals, does not contain residues and complies with the requirements of the Regulations	N/A

3.34	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	N/A
3.35	Identification marking complies with the requirements of the regulations	N/A
Eggs and Egg	g Products	
Processing co	ompliance with (EC) 853/2004, Annex III, Section X	Assessment
3.36	Raw eggs for retail or catering establishments are stored and labelled as required by the Regulations	N/A
3.37	Eggs and raw materials for the manufacture of egg products comply with the requirements of the Regulations	N/A
3.38	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	N/A
3.39	Identification marking complies with the requirements of the regulations	N/A

4. Environmental hygiene / Good hygiene practices		
Structure:		Assessment
4.1	Design and layout permit good food hygiene practice and protect against contamination between and during operations	Compliant
4.2	Room size and number sufficient for different processes, species and throughput	Compliant
Water suppl	y: potability water supply is assured	Assessment
4.3	FBO has operating procedures in place to ensure there is an adequate supply of potable water.	Compliant
4.4	The implementation of the operating procedures is effective and supported by records.	Compliant
Maintenance	e: arrangements protect food from contamination	Assessment
4.5	FBO has operating procedures in place to ensure their premises, fittings and equipment are maintained in good repair and condition.	Compliant
4.6	The implementation of the operating procedures is effective and supported by records.	Compliant

Cleaning: ar	rangements protect food from contamination	Assessment
4.7	FBO has operating procedures in place to ensure their premises, fittings and equipment are kept clean and when necessary disinfected	Compliant
4.8	The implementation of the operating procedures is effective and supported by records.	Minor
Pest Contro	l: arrangements protect food from contamination	Assessment
4.9	FBO has operating procedures in place to control pests	Compliant
4.10	The implementation of the operating procedures is effective and supported by records.	Minor

Staff training/instruction and supervision		Assessment
4.11	FBO has operating procedures in place to supervise, instruct and/or train staff in food hygiene and work procedures commensurate to their work activity	Compliant
4.12	FBO has operating procedures in place to train staff responsible for the development and maintenance of HACCP - based procedures	Compliant
4.13	The implementation of the operating procedures is effective and supported by records.	Minor
Health arra	ngements	Assessment
4.14	FBO has operating procedures in place to ensure that no person suffering from or being a carrier of a disease likely to be transmitted through food is permitted to handle or enter a food-handling area	Compliant
4.15	The implementation of the operating procedures is effective and supported by records.	Compliant

5. Food Safety Systems Based on HACCP Principles (including exception reporting when using the meat diary in small establishments)		
5.1	Documented HACCP based procedures cover all foods supplied for human consumption. Specific slaughterhouse HACCP based procedure requirements are also included	Minor
Principle eliminated	1 - identify any hazards that must be prevented, d or reduced to acceptable levels	Assessment
5.2	HACCP team and description of product(s) provided	Compliant
5.3	Flow diagrams (description of manufacturing process) available	Compliant
5.4	All hazards that are essential to be controlled by HACCP based procedures have been identified (Physical, Microbiological & Chemical)	Compliant
Principle 2 - Identify the Critical Control Points (CCPs) at the step or steps at which control is essential to prevent or eliminate a hazard or to reduce it to acceptable levels		Assessment
5.5	Correct identification of CCPs or control points at the step or steps at which control is essential for food safety	Compliant

Principle 3 - Establish critical limits at CCPs (or legal limits at CPs) which separate acceptability from unacceptability for the prevention, elimination or reduction of identified hazards	
Critical limits set up to reflect legal requirements, and/or to separate acceptability from unacceptability	Minor
•	Assessment
Monitoring procedures at CCPs or control points (who, where, when, how often) correctly established	Compliant
Monitoring procedures are effective and supported by records	Compliant
Principle 5 - Establish corrective actions when monitoring indicates that a CCP is not under control	
Corrective action procedures established, for when monitoring indicates that a CCP or control point is not under control	Compliant
Corrective actions are effective and supported by records	Compliant
	Critical limits set up to reflect legal requirements, and/or to separate acceptability from unacceptability 4 - establish and implement effective monitoring es at CCP/CPs Monitoring procedures at CCPs or control points (who, where, when, how often) correctly established Monitoring procedures are effective and supported by records 5 - Establish corrective actions when monitoring that a CCP is not under control Corrective action procedures established, for when monitoring indicates that a CCP or control point is not under control

Principle 6 - Establish procedures that are carried out regularly to verify that principles 1 - 5 are working effectively		Assessment
5.11	Validation and verification procedures have been established to regularly demonstrate that the above measures are working effectively	Compliant
5.12	If part of FBOs procedures, arrangements for microbiological sampling and analysis of results are established and implemented	Compliant
5.13	Verification procedures, including microbiological sampling, are effective and supported records	Compliant
Principle 7 - Establish documents and records commensurate with the nature and size of the food business to demonstrate the effective application of principles 1 - 6		Assessment
5.14	Staff procedures for day to day control of food safety hazards are recorded and kept up to date (SOPs / RMOPs etc)	Compliant
5.15	Records are established for keeping note of day to day checks and activities for the HACCP based controls	Compliant
5.16	Management records are established for keeping note of supervisory checks and corrective actions e.g. diary, check sheets etc)	Compliant
Review		Assessment
5.17	HACCP plans are reviewed and if necessary amended in response to changes to Suppliers / products / operations / equipment / law etc or following complaints	Minor

6. Handling of Animal By-Products / waste to protect human and animal health		
		Assessment
6.1	Animal By-Products are removed from food production areas as quickly as possible, avoiding cross contamination	Compliant
6.2	Animal By-Product containers are leak proof, closable, kept in sound condition, cleaned and disinfected as often as necessary. Waste stores are pest proof.	Compliant
6.3	Animal By-Products, including SRM, are correctly identified, segregated and categorised	Minor
6.4	Animal By-Products, including SRM, are correctly stained where necessary	Compliant
6.5	Animal By-Products, including SRM, are dispatched to approved premises with correctly completed commercial documentation	Minor

7. TSE / SRM	/I Controls	Assessment
7.1	FBO ensures meat entering the food chain is free from SRM	Compliant
7.4 (7.2 and 7.3 are non- applicable)	Imported carcases meet requirements for the removal of SRM	N/A
7.5	Vertebral column from over 30 month cattle is removed and stained	N/A