

Establishment Details

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	Establishment Name		FOOD SEF	RVICE			
	Approval Number						
Approved Acti	vities / Audited Operations						
		Approved	Audited		•		
Gam	e Handling Establishment	No	No			Approved	Audited
	Red Meat Cutting Plant		Yes		e Cutting Plant		No
	Poultry Meat Cutting Plant	Yes	Yes	•	Establishment		Yes
Mi	inced Meat Establishment	Yes	Yes		RTE Products	Yes	Yes
	MSM Establishment	No	No	Re-Wrapping	Establishment	Yes	Yes
	Processing Plant	Yes	Yes		hery Products		No
	Cold store	No	No	C	Other Products		No
	Wholesale Market	No	No		VC Removal	No	No
Have	all approved operations be	en audited?	Yes				
		en addited:	162				
IT I	not, please provide details						
	l					•	
Is th	e establishment approved	/ authorised	for all activiti	es carried out?	Yes		
lf r	not, please provide details						
ood Busines	s Operator or their Represe	entative					
	Has the FBO confirmed		egal entity s	ince last audit?	No		
If Y	es, please provide details					<u> </u>	
N	Method of Receipt of audit	Post					
Previous Audi	t Details						
	Date of Previous Audits						
	Previous Audit Frequency	12 months					
Current Audito							
	Name in BLOCK letters						
	Contact Tel. No	0776522162	8				
	Contact Email Address	Joan.bricall@	fss.scot				
	[Date		IAUD			* GB only
	Audit Droporation	From	To	SH	CP	GHE	GAUD*
	Audit Preparation Audit On Site Visit	27/01/16 28/01/16	27/01/16 28/01/16		1.00 1.75		
Rev 09/15	Audit Write-up	01/02/16	01/02/16		3.00		

Audit Outcome Good Month of Next Full Audit

Jan-17

		Minimum Fu	II Audit Frequency	
Audit Outcome	Tolerance for audit outcome	Standalone Cutting Plants	Slaughterhouses / Game Handling Est. / Co-located Cutting Plants	Follow Up Partial Audits of critical and major NCs
Good	No majors or critical on day of audit or during audit period	12 months	18/12 months	N/A
Generally Satisfactory	No more than 2 majors during audit or during audit period rectified promptly No critical during audit period		! months	Within 3 months*
Improvement Necessary	3-6 majors during audit or during audit period No critical during audit period	3 months		Within 1 month
Urgent Improvement Necessary	1 critical or >6 majors during audit period	2	months	Within 1 month

3. Hygienic Production

FOB control	FOB controls during processing			
	Cutting Plant / Minced Meat / Meat Preparations / Meat Products Hygiene / MSM			
	compliance with (EC) 853/2004 Annex III.	Assessment		
3.1	Legal temperature controls are maintained throughout the process from intake to dispatch for all products and rooms	Minor		
3.2	Controls ensure that risk of cross contamination is minimised, prevented or reduced to acceptable levels during operation and appropriate action taken should contamination occur	Compliant		
3.3	Only permitted raw materials, including water and other ingredients, are used for minced meat, meat preparations, MSM and meat products	Compliant		
3.4	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	Minor		
3.5	Wrapping and Packaging materials not to be a source of contamination, stored and handled in such a way that product contamination is avoided	Compliant		
3.6	Re-usable wrapping and packaging materials for foodstuffs are easy to clean and disinfect and are clean at point of use	Compliant		
3.7	Separation of exposed from packaged product	Compliant		

3.8	Identification marking complies with the legislation	Minor
3.9	Labelling of products that require cooking before eating complies with the legislation	Compliant
3.10	FBO traceability system allows identification of any person from whom they have been supplied with food products, and businesses to which their products have been supplied	Minor
RTE Produc	ets	Assessment
3.11	Controls provide assurance that critical limits are achieved: pasteurisation and cooling rates for RTE products	Compliant
3.12	Adequate separation of RTE and non RTE products	Compliant
	icts of Animal Origin	
Fish and Fisheries Products Processing compliance with (EC) 853/2004, Annex III, Section VIII		Assessment
3.13	Legal temperature controls are maintained throughout the process from intake to dispatch for all fishery products	N/A
3.14	Controls ensure that heading, gutting and filleting are carried out hygienically.	N/A

3.15	FBO has controls in place to ensure that fishery products susceptible to parasite infestation are subject to the required temperature treatment	N/A
3.16	Cooking and handling of crustaceans (e.g. crabs) carried out hygienically and temperature requirements adhered to.	N/A
3.17	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	N/A
3.18	Wrapping and Packaging materials not to be a source of contamination, stored and handled in such a way that product contamination is avoided	N/A
3.19	FBO has controls in place to ensure that the health standards criteria for fishery products are met (e.g. organoleptic, histamine, TVN, parasite and toxins harmful to human health)	N/A
3.20	Identification marking complies with the requirements of the regulations	N/A
	iry Products	Aggagement
Processing	compliance with (EC) 853/2004, Annex III, Section IX	Assessment
3.21	Raw milk originates from healthy animals, does not contain residues and complies with the requirements of the Regulations	N/A
3.22	Legal temperature controls for the milk are maintained	N/A

3.23	Heat treated milk used for the production of dairy products, complies with the requirements of the Regulations	N/A
3.24	Raw cow's milk used for the manufacturing of dairy products complies with the criteria set in the HACCP plan	N/A
3.25	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	N/A
3.26	Identification marking complies with the requirements of the regulations	N/A
Eggs and E		
Processing	compliance with (EC) 853/2004, Annex III, Section X	Assessment
3.27	Raw eggs for retail or catering establishments are stored and	
•	labelled as required by the Regulations	N/A
3.28	labelled as required by the Regulations Eggs and raw materials for the manufacture of egg products comply with the requirements of the Regulations	N/A N/A
3.28	Eggs and raw materials for the manufacture of egg products	

4. Environmental hygiene / Good hygiene practices		
Structure:		Assessment
4.1	Design and layout permit good food hygiene practice and protect against contamination between and during operations	Compliant
4.2	Room size and number sufficient for different processes, species and throughput	Compliant
Water suppl	y: potability water supply is assured	Assessment
4.3	FBO has operating procedures in place to ensure there is an adequate supply of potable water.	Compliant
4.4	The implementation of the operating procedures is effective and supported by records.	Compliant
Maintenance	e: arrangements protect food from contamination	Assessment
4.5	FBO has operating procedures in place to ensure their premises, fittings and equipment are maintained in good repair and condition.	Compliant
4.6	The implementation of the operating procedures is effective and supported by records.	Minor

Cleaning: ai	rangements protect food from contamination	Assessment
4.7	FBO has operating procedures in place to ensure their premises, fittings and equipment are kept clean and when necessary disinfected	Compliant
4.8	The implementation of the operating procedures is effective and supported by records.	Minor
est Contro	l: arrangements protect food from contamination	Assessment
4.9	FBO has operating procedures in place to control pests	Compliant
4.10	The implementation of the operating procedures is effective and supported by records.	Compliant

Staff training	g/instruction and supervision	Assessment
4.11	FBO has operating procedures in place to supervise, instruct and/or train staff in food hygiene and work procedures commensurate to their work activity	Compliant
4.12	FBO has operating procedures in place to train staff responsible for the development and maintenance of HACCP - based procedures	Minor
4.13	The implementation of the operating procedures is effective and supported by records.	Compliant
Health arra	ngements	Assessment
4.14	FBO has operating procedures in place to ensure that no person suffering from or being a carrier of a disease likely to be transmitted through food is permitted to handle or enter a food-handling area	Compliant
4.15	The implementation of the operating procedures is effective and supported by records.	Compliant

	i. Food Safety Systems Based on HACCP Principles (including exception eporting when using the meat diary in small establishments)		
5.1	Documented HACCP based procedures cover all foods supplied for human consumption. Specific slaughterhouse HACCP based procedure requirements are also included	Compliant	
	1 - identify any hazards that must be prevented, d or reduced to acceptable levels	Assessment	
5.2	HACCP team and description of product(s) provided	Compliant	
5.3	Flow diagrams (description of manufacturing process) available	Compliant	
5.4	All hazards that are essential to be controlled by HACCP based procedures have been identified (Physical, Microbiological & Chemical)	Compliant	
Principle : or steps a hazard or	Assessment		
5.5	Correct identification of CCPs or control points at the step or steps at which control is essential for food safety	Compliant	

which sep	3 - Establish critical limits at CCPs (or legal limits at CPs) parate acceptability from unacceptability for the n, elimination or reduction of identified hazards	Assessment
5.6	Critical limits set up to reflect legal requirements, and/or to separate acceptability from unacceptability	Compliant
•	4 - establish and implement effective monitoring es at CCP/CPs	Assessment
5.7	Monitoring procedures at CCPs or control points (who, where, when, how often) correctly established	Compliant
5.8	Monitoring procedures are effective and supported by records	Compliant
	5 - Establish corrective actions when monitoring that a CCP is not under control	Assessment
5.9	Corrective action procedures established, for when monitoring indicates that a CCP or control point is not under control	Compliant
5.10	Corrective actions are effective and supported by records	Compliant

Principle (verify that	Assessment	
5.11	Validation and verification procedures have been established to regularly demonstrate that the above measures are working effectively	Compliant
5.12	If part of FBOs procedures, arrangements for microbiological sampling and analysis of results are established and implemented	Compliant
5.13	Verification procedures, including microbiological sampling, are effective and supported records	Compliant
Principle the nature effective a	Assessment	
5.14	Staff procedures for day to day control of food safety hazards are recorded and kept up to date (SOPs / RMOPs etc)	Compliant
5.15	Records are established for keeping note of day to day checks and activities for the HACCP based controls	Compliant
5.16	Management records are established for keeping note of supervisory checks and corrective actions e.g. diary, check sheets etc)	Compliant
Review		Assessment
5.17	HACCP plans are reviewed and if necessary amended in response to changes to Suppliers / products / operations / equipment / law etc or following complaints	Compliant

6. Handling of Animal By-Products / waste to protect human and animal health		
		Assessment
6.1	Animal By-Products are removed from food production areas as quickly as possible, avoiding cross contamination	Compliant
6.2	Animal By-Product containers are leak proof, closable, kept in sound condition, cleaned and disinfected as often as necessary. Waste stores are pest proof.	Compliant
6.3	Animal By-Products, including SRM, are correctly identified, segregated and categorised	Compliant
6.4	Animal By-Products, including SRM, are correctly stained where necessary	Compliant
6.5	Animal By-Products, including SRM, are dispatched to approved premises with correctly completed commercial documentation	Minor

7. TSE / SRM Controls		Assessment
7.1	FBO ensures meat entering the food chain is free from SRM	Compliant
7.2	Imported carcases meet requirements for the removal of SRM	N/A
7.3	Vertebral column from over 30 month cattle is removed and stained	N/A