Audit Report (AUD 9/3)



Establishment Details

Establishment Name BURNSIDE FARM FOODS

Approval Number 1704

Approved Activities / Audited Operations

	Activity	Audited	Comments
Cutting Plant	Domestic ungulates	Yes	
Cutting Plant	Farmed birds & lagomorphs	Yes	
Cutting Plant	Large wild game	Yes	
Cutting Plant	Small wild game	Yes	
Game Handling establishment	Large wild game (e.g. wild deer & feral wild boar)	Yes	
Game Handling establishment	Small wild game in-feather (e.g. pheasants, pigeons & grouse)	Yes	
Game Handling establishment	Small wild game in-fur (e.g. rabbits, hares and rodents)	Yes	
Other Meat Activities	Minced meat establishment	Yes	
Other Meat Activities	Meat preparations establishment	Yes	
Cold Store		Yes	
Re-packaging establishment		Yes	
Re-wrapping establishment		Yes	

Audit On-Site Visit 08/11/17

Audit Outcome based on numbers of non compliances in the NCR	_	Month of Next Full Audit	Nov-18
Partial Audit	information supplied of December 201	7 , otherwise a Partial Audit will be all Audit date. The email address	the Full Audit Auditor based on the period of time this applies is to the end the conducted following this date and within the for the submission of evidence is

		Minimum Fu	ull Audit Frequency	
Audit Outcome	Tolerance for audit outcome	Standalone Cutting Plants	Slaughterhouses / Game Handling Est. / Co-located Cutting Plants	Follow Up Partial Audits of critical and major NCs
Good	No majors or critical on day of audit or during audit period	12 months	18/12 months	N/A
Generally Satisfactory	No more than 2 majors during audit or during audit period rectified promptly No critical during audit period	12 months		Within 3 months*
Improvement Necessary	3-6 majors during audit or during audit period No critical during audit period	3 months		Within 1 month
Urgent Improvement Necessary	1 critical or >6 majors during audit or during audit period	2 months		Within 1 month

Animal Health and Identification (Slaughterhouse / Game Handling Establishments)			
Potential s	Assessment		
1.1	Only correctly identified animals / carcases with all relevant documentation (passports, FCI, Trained hunters' declaration) are accepted for slaughter or processing (at Game Handling Establishments)	Compliant	
1.2	FBO takes appropriate action over fitness of animals to be accepted for slaughter based on FCI information and own preslaughter checks	N/A	
1.3	Animal health restrictions in disease control area are implemented by slaughterhouse operator	Not Observed	
1.4	Slaughterhouse operators transporting poultry/lagomorphs ensure suitable crates/modules are used. All equipment used for collecting/delivery are cleaned, washed and disinfected immediately after use and if necessary before re-use	N/A	

3. Hygienic	3. Hygienic Production			
Slaughterh	Slaughterhouse / Game Handling Establishment Hygiene			
FBO contro	FBO controls during processing			
3.1	Animals to be slaughtered / wild game are clean and/or FBO has HACCP based procedures in place to avoid contamination of carcasses from dirty animals	Compliant		
3.2	All handling and processes from slaughtering to despatch are done in a way that avoids the contamination of meat and offal entering the food chain.	Major		
3.3	Any visible contamination removed without delay by trimming or alternative means having an equivalent effect	Compliant		
3.4	Where relevant, all edible co-products are handled hygienically and subject to relevant controls (including raw materials intended for further processing)	N/A		
Enabling Post-mortem inspection		Assessment		
3.5	Correlation and correct presentation of parts of slaughtered red meat animals required to be inspected. Correct presentation of carcases and accompanying offal of birds for post-mortem inspection	Compliant		
FBO post-processing controls		Assessment		
3.6	Carcass and offal are chilled, stored and dispatched within the required temperatures and in a manner that avoids cross-contamination	Compliant		
3.7	All products have Health Mark or Identification Mark as appropriate	Compliant		

3.8	FBO traceability system allows identification of any person from whom they have been supplied with food products, and businesses to which their products have been supplied	Linked to another item
3.9	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	N/A
3.9i	All statutory Trichinella sampling and testing is carried out and appropriate action on receipt of results is being taken.	Not Observed
Cutting Plan	nt / Minced Meat / Meat Preparations / Meat Products Hygiene / M	SM
	compliance with (EC) 853/2004 Annex III. II, III, IV, V, VI	Assessment
3.10	Legal temperature controls are maintained throughout the process from intake to dispatch for all products and rooms	Minor
3.11	Controls ensure that risk of cross contamination is minimised, prevented or reduced to acceptable levels during operation and appropriate action taken should contamination occur	Linked to another item
3.12	Only permitted raw materials, including water and other ingredients, are used for minced meat, meat preparations, MSM and meat products	Compliant
3.13	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	N/A
3.14	Wrapping and Packaging materials not to be a source of contamination, stored and handled in such a way that product contamination is avoided	Compliant
3.15	Re-usable wrapping and packaging materials for foodstuffs are easy to clean and disinfect and are clean at point of use	Compliant
3.16	Separation of exposed from packaged product	Compliant

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3.17	Identification marking complies with the legislation	Compliant
3.18	Labelling of products that require cooking before eating complies with the legislation	Compliant
3.19	FBO traceability system allows identification of any person from whom they have been supplied with food products, and businesses to which their products have been supplied	Minor
RTE Produc	ets	Assessment
3.20	Controls provide assurance that critical limits are achieved: pasteurisation and cooling rates for RTE products	N/A
3.21	Adequate separation of RTE and non RTE products	N/A
Other Produ	icts of Animal Origin	
Fish and Fis	heries Products	
Processing	compliance with (EC) 853/2004, Annex III, Section VIII	Assessment
Processing 3.22		Assessment N/A
	compliance with (EC) 853/2004, Annex III, Section VIII Legal temperature controls are maintained throughout the	
3.22	Legal temperature controls are maintained throughout the process from intake to dispatch for all fishery products Controls ensure that heading, gutting and filleting are carried out	N/A
3.22	Legal temperature controls are maintained throughout the process from intake to dispatch for all fishery products Controls ensure that heading, gutting and filleting are carried out hygienically. FBO has controls in place to ensure that fishery products susceptible to parasite infestation are subject to the required	N/A N/A
3.22	Legal temperature controls are maintained throughout the process from intake to dispatch for all fishery products Controls ensure that heading, gutting and filleting are carried out hygienically. FBO has controls in place to ensure that fishery products susceptible to parasite infestation are subject to the required temperature treatment Cooking and handling of crustaceans (e.g. crabs) carried out	N/A N/A
3.22 3.23 3.24 3.25	Legal temperature controls are maintained throughout the process from intake to dispatch for all fishery products Controls ensure that heading, gutting and filleting are carried out hygienically. FBO has controls in place to ensure that fishery products susceptible to parasite infestation are subject to the required temperature treatment Cooking and handling of crustaceans (e.g. crabs) carried out hygienically and temperature requirements adhered to. All statutory microbiological testing is carried out and	N/A N/A N/A

3.28	FBO has controls in place to ensure that the health standards criteria for fishery products are met (e.g. organoleptic, histamine, TVN, parasite and toxins harmful to human health)	N/A
3.29	Identification marking complies with the requirements of the regulations	N/A
Milk and Da	iry Products	
Processing	compliance with (EC) 853/2004, Annex III, Section IX	Assessment
3.30	Raw milk originates from healthy animals, does not contain residues and complies with the requirements of the Regulations	N/A
3.31	Legal temperature controls for the milk are maintained	N/A
3.32	Heat treated milk used for the production of dairy products, complies with the requirements of the Regulations	N/A
3.33	Raw cow's milk used for the manufacturing of dairy products complies with the criteria set in the HACCP plan	N/A
3.34	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	N/A
3.35	Identification marking complies with the requirements of the regulations	N/A
Eggs and Eg	gg Products	
Processing	compliance with (EC) 853/2004, Annex III, Section X	Assessment
3.36	Raw eggs for retail or catering establishments are stored and labelled as required by the Regulations	N/A
3.37	Eggs and raw materials for the manufacture of egg products comply with the requirements of the Regulations	N/A
3.38	All statutory microbiological testing is carried out and appropriate action on receipt of results is being taken.	N/A
3.39	Identification marking complies with the requirements of the regulations	N/A

4 Environmental Hygiene / Good Hygiene practices		
Structure:		Assessment
4.1	Design and layout permit good food hygiene practice and protect against contamination between and during operations	Compliant
4.2	Room size and number sufficient for different processes, species and throughput	Compliant
Water suppl	y: potability water supply is assured	Assessment
4.3	FBO has operating procedures in place to ensure there is an adequate supply of potable water.	Compliant
4.4	The implementation of the operating procedures is effective and supported by records.	Compliant
Maintenance	e: arrangements protect food from contamination	Assessment
4.5	FBO has operating procedures in place to ensure their premises, fittings and equipment are maintained in good repair and condition.	Compliant
4.6	The implementation of the operating procedures is effective and supported by records.	Minor
Cleaning: ar	rangements protect food from contamination	Assessment
4.7	FBO has operating procedures in place to ensure their premises, fittings and equipment are kept clean and when necessary disinfected	Compliant
4.8	The implementation of the operating procedures is effective and supported by records.	Compliant

Pest Contro	: arrangements protect food from contamination	Assessment
4.9	FBO has operating procedures in place to control pests	Compliant
4.10	The implementation of the operating procedures is effective and supported by records.	Compliant
Staff training	g/instruction and supervision	Assessment
4.11	FBO has operating procedures in place to supervise, instruct and/or train staff in food hygiene and work procedures commensurate to their work activity	Compliant
4.12	FBO has operating procedures in place to train staff responsible for the development and maintenance of HACCP - based procedures	Compliant
4.13	The implementation of the operating procedures is effective and supported by records.	Minor
Health arran	gements	Assessment
4.14	FBO has operating procedures in place to ensure that no person suffering from or being a carrier of a disease likely to be transmitted through food is permitted to handle or enter a food-handling area	Compliant
4.15	The implementation of the operating procedures is effective and supported by records.	Minor

5 Food Safety Systems Based on HACCP Principles (including exception reporting when using the meat diary in small establishments)		
5.1	Documented HACCP based procedures cover all foods supplied for human consumption. Specific slaughterhouse HACCP based procedure requirements are also included	Compliant
	1 - identify any hazards that must be prevented, d or reduced to acceptable levels	Assessment
5.2	HACCP team and description of product(s) provided	Compliant
5.3	Flow diagrams (description of manufacturing process) available	Compliant
5.4	All hazards that are essential to be controlled by HACCP based procedures have been identified (Physical, Microbiological & Chemical)	Minor
or steps a	2 - Identify the Critical Control Points (CCPs) at the step at which control is essential to prevent or eliminate a to reduce it to acceptable levels	Assessment
5.5	Correct identification of CCPs or control points at the step or steps at which control is essential for food safety	Minor
which sep	3 - Establish critical limits at CCPs (or legal limits at CPs) parate acceptability from unacceptability for the	Assessment
preventio	n, elimination or reduction of identified hazards	
5.6	Critical limits set up to reflect legal requirements, and/or to separate acceptability from unacceptability	Compliant
	4 - establish and implement effective monitoring es at CCP/CPs	Assessment
5.7	Monitoring procedures at CCPs or control points (who, where, when, how often) correctly established	Compliant
5.8	Monitoring procedures are effective and supported by records	Compliant

	5 - Establish corrective actions when monitoring that a CCP is not under control	Assessment
5.9	Corrective action procedures established, for when monitoring indicates that a CCP or control point is not under control	Compliant
5.10	Corrective actions are effective and supported by records	Compliant
	6 - Establish procedures that are carried out regularly to t principles 1 - 5 are working effectively	Assessment
5.11	Validation and verification procedures have been established to regularly demonstrate that the above measures are working effectively	Compliant
5.12	If part of FBOs procedures, arrangements for microbiological sampling and analysis of results are established and implemented	Compliant
5.13	Verification procedures, including microbiological sampling, are effective and supported records	Minor
Principle 7 - Establish documents and records commensurate with the nature and size of the food business to demonstrate the effective application of principles 1 - 6		Assessment
5.14	Staff procedures for day to day control of food safety hazards are recorded and kept up to date (SOPs / RMOPs etc)	Compliant
5.15	Records are established for keeping note of day to day checks and activities for the HACCP based controls	Compliant
5.16	Management records are established for keeping note of supervisory checks and corrective actions e.g. diary, check sheets etc)	Compliant
Review		Assessment
5.17	HACCP plans are reviewed and if necessary amended in response to changes to Suppliers / products / operations / equipment / law etc or following complaints	Compliant

6. Handling of Animal By-Products / waste to protect human and animal health

		Assessment
6.1	Animal By-Products are removed from food production areas as quickly as possible, avoiding cross contamination	Compliant
6.2	Animal By-Product containers are leak proof, closable, kept in sound condition, cleaned and disinfected as often as necessary. Waste stores are pest proof.	Compliant
6.3	Animal By-Products, including SRM, are correctly identified, segregated and categorised	Compliant
6.4	Animal By-Products, including SRM, are correctly stained where necessary	Minor
6.5	Animal By-Products, including SRM, are dispatched to approved premises with correctly completed commercial documentation	Minor